



# Enantiomeric phosphonate analogs of the paclitaxel C-13 side chain

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## Abstract

Both enantiomers of *syn* diethyl 2-(benzoylamino)-1-hydroxy-2-phenylethylphosphonate have been obtained by resolution via *O*-methylmandelate derivatives. Removal of the resolving ester moiety was easily achieved by ammonolysis with no trace of the *retro*-Abramov reaction. Absolute configurations of the enantiomeric phosphonate analogs were established from  $^1\text{H}$  (the Trost model) and  $^{31}\text{P}$  NMR data of the *O*-methylmandelate derivatives. © 1999 Elsevier Science Ltd. All rights reserved.

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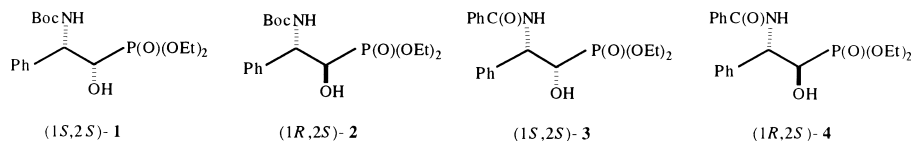
## 1. Introduction

Paclitaxel is considered as one of the most promising anticancer drugs.<sup>1</sup> In the search for more powerful and less toxic analogs and in order to study structure–activity relationships (SARs) a significant number of derivatives have been reported.<sup>2–4</sup> It appears that the structure of the C-13 side chain is extremely important for the antitumor activity.

Recently, we have disclosed the synthesis of racemic *syn* and *anti* diethyl 2-[(*tert*-butoxy-carbonyl)amino]-1-hydroxy-2-phenylethylphosphonates **1** and **2**, respectively, and the transformation of **1** into diethyl 2-(benzoylamino)-1-hydroxy-2-phenylethylphosphonate **3**, the phosphonate analogs of docetaxel and paclitaxel C-13 side chains, respectively.<sup>5</sup> Growing interest in the modification of (2*R*,3*S*)-3-phenylisoserine has prompted our further studies in this area and herein we wish to describe an improved synthesis of racemic **3** and its resolution via *O*-methylmandelate derivatives. In addition, the absolute configurations of the enantiomers of **3** were established based on  $^1\text{H}$  and  $^{31}\text{P}$  NMR spectral data.

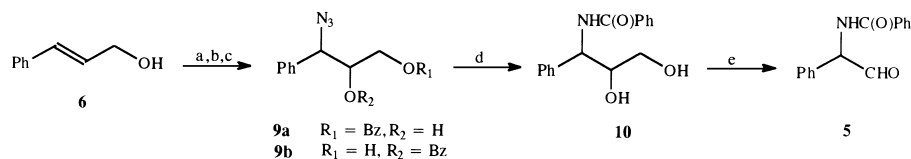
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## 2. Results and discussion

A synthetic pathway to racemic **5** followed by analogy with the Sharpless asymmetric epoxidation process on 3-phenyl-2-propen-1-ol<sup>6</sup> with minor modifications is shown in Scheme 1.



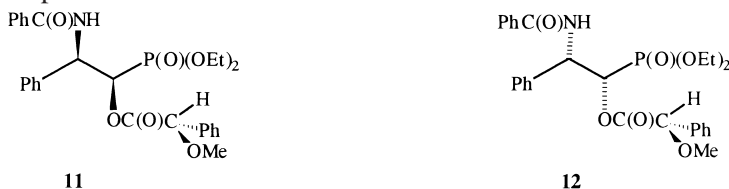
Scheme 1. Reagents and conditions: (a) MCPBA, 0.5 M NaHCO<sub>3</sub>; (b) PhC(O)Cl, NEt<sub>3</sub>, CH<sub>2</sub>Cl<sub>2</sub>; (c) NaN<sub>3</sub>, MeOH–H<sub>2</sub>O, 65°C; (d) H<sub>2</sub>, Pd–C, MeOH; (e) NaIO<sub>4</sub>, CH<sub>2</sub>Cl<sub>2</sub>–H<sub>2</sub>O

Epoxide **7** prepared from **6** under standard conditions was benzoylated to give **8**, which was subjected to azidolysis to produce a 4:1 mixture of benzoates **9a** and **9b**. Hydrogenation of **9a/9b** led to the diol **10** which was purified by crystallization. The periodate cleavage supplied *N*-benzoylphenylglycinal **5** which was used immediately in the next step without purification.

Racemic **5** was reacted with diethyl phosphite in the presence of various basic catalysts to produce mixtures of diastereomeric diethyl (1*S*\*,2*S*\*)- and (1*R*\*,2*S*\*)-2-(benzoylamino)-1-hydroxy-2-phenylethylphosphonates **3** and **4**. The diastereoselectivity of the addition changed significantly from those observed when *N*-Boc-phenylglycinal was used (in brackets):<sup>5</sup> (EtO)<sub>2</sub>P(O)H/NEt<sub>3</sub> 65:35 (75:25); (EtO)<sub>2</sub>P(O)Li 54:46 (70:30); (EtO)<sub>2</sub>P(O)Na 78:22 (87:13);<sup>7</sup> (EtO)<sub>2</sub>POTMS 81:19 (87:13);<sup>7</sup> (EtO)<sub>2</sub>P(O)H/Ti(O*i*Pr)<sub>4</sub> 46:54 (67:33).<sup>7</sup>

The mixture of diastereomeric *N*-Boc-phosphonates (1*S*\*,2*S*\*)-**1** and (1*R*\*,2*S*\*)-**2** was found to be inseparable on silica gel.<sup>5</sup> On the other hand, *N*-benzoyl analogs (1*S*\*,2*S*\*)-**3** and (1*R*\*,2*S*\*)-**4** were separated by column chromatography, and the required *syn* diastereoisomer (1*S*\*,2*S*\*)-**3** was obtained in satisfactory yield from the mixture prepared using diethyl trimethylsilyl phosphite.

Resolution of **3** was achieved via *O*-methylmandelate derivatives. Thus, **3** was esterified with (*S*)-*O*-methylmandelic acid<sup>8</sup> in the presence of DCC<sup>9</sup> to form the respective mandelates quantitatively. They were cleanly separated on a silica gel column into a resinous less polar diastereomer **11** (43%) and a crystalline more polar diastereomer **12** (36%), and their diastereoisomeric purity was ascertained from <sup>1</sup>H, <sup>13</sup>C and <sup>31</sup>P NMR spectra.



Absolute configurations of the phosphonate fragments in **11** and **12** were assigned, based on the analysis of <sup>1</sup>H and <sup>31</sup>P NMR spectral data of mandelates. Thus, according to the Trost model<sup>10</sup> the phenyl ring of the mandelic ester is expected to shield the P(O)(OEt)<sub>2</sub> group in **11** as well as the CHPh-NH-C(O)Ph residue in **12** (Fig. 1). Indeed, we noticed significant upfield shifts for one OCH<sub>2</sub>CH<sub>3</sub> group

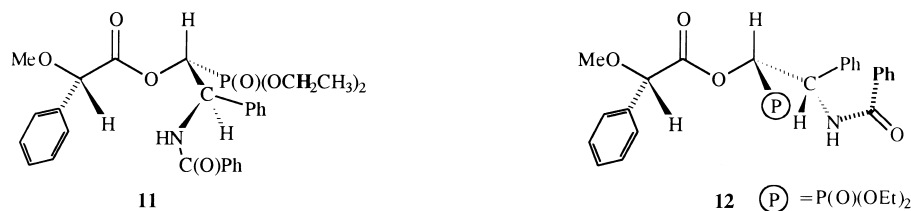


Figure 1. Preferred conformations of *O*-methylmandelates **11** and **12**

in **11** (from 4.2–3.8 ppm in **3** and **12**, to 3.64 and 3.41 ppm in **11**) leading even to a first-order pattern for the diastereotopic protons, and resonances of the *Ph*-C(O) in **12** were moved to 7.2–7.05 ppm (*m*- and *p*-) and to 7.0–6.9 ppm (*o*-) regions. Although better probes for configurational assignments of secondary alcohols than *O*-methylmandelates have been proposed very recently,<sup>11,12</sup> the <sup>1</sup>H NMR upfield shifts observed for **11** and **12** were used with confidence. On the other hand, extensive configurational studies of  $\alpha$ -hydroxyphosphonates<sup>13</sup> showed that for (*R*)-*O*-methylmandelates, esters of (*S*)-alcohols are less polar and their <sup>31</sup>P NMR chemical shifts appear in a higher field than (*R*)-*O*-methylmandelates of (*R*)-alcohols. Our less polar (*S*)-*O*-methylmandelate **11** contains (*1R*)-alcohol and also absorbs at higher field (17.01 ppm) than (*S*)-*O*-methylmandelate of (*1S*)-alcohol **12** (17.54 ppm). For this reason removal of the resolving group from **11** would lead to (*1R,2R*)-**3**, while from **12**, (*1S,2S*)-**3** would be obtained.

The resolving moiety was simply removed with 25% aqueous ammonia at room temperature. Although the ammonolysis was carried out in a basic solution no epimerization at C-1 (the retro-Abramov reaction) was observed as judged from <sup>31</sup>P NMR spectra, i.e. from **11** ( $\delta^{31}\text{P}$ =17.01 ppm) and from **12** ( $\delta^{31}\text{P}$ =17.54 ppm) only enantiomeric *syn* phosphonates ( $\delta^{31}\text{P}$ =22.6 ppm) were obtained. Thus, mandelate **11** gave (*1R,2R*)-**3**, while from **12** the enantiomer (*1S,2S*)-**3**, having the same configuration as the C-13 side chain of paclitaxel, was formed. On the other hand, attempts at cleaving *O*-methylmandelates **11/12** with methanol in the presence of potassium carbonate<sup>10</sup> led to complete decomposition of the phosphonate via the retro-Abramov reaction. The present procedure for racemization-free deprotection of esters of  $\alpha$ -hydroxyphosphonates by ammonolysis seems superior to the method using NEt<sub>3</sub>-MeOH described by Hammerschmidt<sup>14</sup> (1–2 h vs. 1–11 days, respectively). The generality of this new deprotection method is under extensive studies in this laboratory.

The enantiomeric purity of (*1R,2R*)-**3** and (*1S,2S*)-**3** was proved by esterification of small samples (NMR tube experiments) with (–)-camphanil chloride. After disappearance of the <sup>31</sup>P NMR signals of the hydroxyphosphonates **3** only single resonances for the corresponding camphanates at  $\delta^{31}\text{P}$ =17.74 ppm from (*1R,2R*)-**3** and at  $\delta^{31}\text{P}$ =17.54 ppm from (*1S,2S*)-**3** were observed at 202.5 MHz. Thus, within NMR spectroscopy detection limits we judge the enantiomeric purity of both samples as better than 99%.

In conclusion, it was shown that preparation of pure **3** was efficiently accomplished from racemic *N*-benzoylphenylglycinal and diethyl trimethylsilyl phosphite. Enantiomerically pure (*1S,2S*)-**3** and (*1R,2R*)-**3** were obtained in good yield by resolution using *O*-methylmandelates. Ammonolysis (25% aqueous NH<sub>3</sub>) of the mandelates of  $\alpha$ -hydroxyphosphonates did not cause epimerization at C-1 of enantiomeric phosphonates. Studies on asymmetric synthesis of (*1S,2S*)-**3** and related phosphonates are under way in this laboratory.

### 3. Experimental

<sup>1</sup>H NMR spectra were taken in CDCl<sub>3</sub> on the following spectrometers: Tesla BM 567 (100 MHz) and Bruker DPX (250 MHz) with TMS as an internal standard. <sup>13</sup>C and <sup>31</sup>P NMR spectra were recorded for

CDCl<sub>3</sub> solutions on a Bruker DPX spectrometer at 62.9 and 101.25 MHz, respectively. For enantiomeric excess determinations <sup>31</sup>P NMR spectra were obtained with a Bruker DRX spectrometer at 202.5 MHz. IR spectral data were measured on an Infinity MI-60 FT-IR spectrometer. Melting points were determined on a Boetius apparatus and are uncorrected. Elemental analyses were performed by the Microanalytical Laboratory of this Institute on a Perkin–Elmer PE 2400 CHNS analyzer. Polarimetric measurements were conducted on a Perkin–Elmer 241 MC apparatus.

The following absorbents were used: column chromatography, Merck silica gel 60 (70–230 mesh); analytical TLC, Merck TLC plastic sheets silica gel 60 F254. TLC plates were developed in various ethyl acetate–hexanes or CHCl<sub>3</sub>–CH<sub>3</sub>OH solvent systems. Visualization of spots was effected with iodine vapors.

All solvents were purified by methods described in the literature.

### 3.1. *N*-(2,3-Dihydroxy-1-phenylpropyl)benzamide **10**

To a suspension of cinnamyl alcohol (**6**, 6.71 g, 50.0 mmol) in aqueous NaHCO<sub>3</sub> (0.5 M, 200 ml) was added MCPBA (70%, 13.56 g, 55.00 mmol) at 0–3°C. The reaction mixture was stirred vigorously for 4 h at 25°C. After saturation with solid NaCl the aqueous phase was extracted with CH<sub>2</sub>Cl<sub>2</sub> (4×50 ml) and organic extracts were dried over MgSO<sub>4</sub>. Evaporation of the solvent left crude **7** (7.73 g, 103%) as a colorless oil.<sup>15</sup>

To a solution of **7** in CH<sub>2</sub>Cl<sub>2</sub> (40 ml) was added NEt<sub>3</sub> (7.63 ml, 55.0 mmol), benzoyl chloride (6.70 ml, 57.75 mmol) and a few crystals of DMAP. After stirring for 3 h, the reaction mixture was washed with water (3×30 ml). The organic layer was dried (MgSO<sub>4</sub>) and concentrated to give crude **8** (13.45 g, 106%) as yellowish oil. <sup>1</sup>H NMR (250 MHz): δ=8.5–8.2 (m, 2H), 7.5–7.2 (m, 8H), 4.75 (dd, *J*=12.3 Hz, *J*=3.3 Hz, 1H), 4.36 (dd, *J*=12.3 Hz, *J*=5.8 Hz, 1H), 3.90 (d, *J*=2.0 Hz, 1H), 3.41 (ddd, *J*=5.8 Hz, *J*=3.3 Hz, *J*=2.0 Hz, 1H).

The epoxide **8** was dissolved in methanol:water (8:1, v/v, 450 ml) containing NaN<sub>3</sub> (16.25 g, 0.25 mol) and NH<sub>4</sub>Cl (5.84 g, 0.11 mol). The solution was gently refluxed for 10 h and then methanol was evaporated. After addition of water (20 ml) the reaction mixture was extracted with CH<sub>2</sub>Cl<sub>2</sub> (4×70 ml), the organic layer was washed with brine (2×50 ml), dried (MgSO<sub>4</sub>), and concentrated to leave a 4:1 mixture of **9a** and **9b** (13.37 g, 90%) as a brownish oil. <sup>1</sup>H (250 MHz): δ=8.1–7.9 (m, 2H), 7.6–7.3 (m, 8H), 5.36 (ddd, *J*=6.2 Hz, *J*=5.2 Hz, *J*=3.5 Hz, **9b**), 5.05 (d, *J*=6.2 Hz, **9b**), 4.72 (d, *J*=6.4 Hz, **9a**), 4.47 (dAB, *J*<sub>AB</sub>=11.8 Hz, *J*=3.8 Hz, **9a**), 4.41 (dAB, *J*<sub>AB</sub>=11.8 Hz, *J*=5.6 Hz, **9a**), 4.2–4.1 (m, **9a**), 3.9–3.7 (m, **9b**).

The crude mixture of azides **9a** and **9b** (13.37 g, 45.00 mmol) was dissolved in methanol (100 ml) and hydrogenated over 10% Pd–C (500 mg) overnight. After filtration through a pad of Celite, methanol was removed and the product was recrystallized from ethyl acetate–hexanes leaving **10** (7.40 g, 55%) as a white amorphous solid. Mp 160–161°C; <sup>1</sup>H NMR (100 MHz, CD<sub>3</sub>OD): δ=7.8–7.7 (m, 2H), 7.5–7.1 (m, 9H), 5.14 (d, *J*=6.1 Hz, 1H), 4.0–3.8 (m, 1H), 3.60 (dAB, *J*<sub>AB</sub>=11.2 Hz, *J*=3.7 Hz, 1H), 3.40 (dAB, *J*<sub>AB</sub>=11.2 Hz, *J*=5.0 Hz, 1H).

### 3.2. *N*-(2-Oxo-1-phenylethyl)benzamide **5**

A mixture of *N*-benzoylaminodiol **10** (2.71 g, 10.0 mmol), NaIO<sub>4</sub> (2.57 g, 12.0 mmol), water (30 ml) and CH<sub>2</sub>Cl<sub>2</sub> (50 ml) was stirred at room temperature for 2 h. The organic layer was separated and the aqueous phase was extracted with CH<sub>2</sub>Cl<sub>2</sub> (2×15 ml). The organic solution was dried (MgSO<sub>4</sub>) and concentrated in vacuo to leave a crude **5** as a white solid (2.63 g, 110%), which was immediately used

in the next step without purification.  $^1\text{H}$  NMR (250 MHz):  $\delta$ =9.65 (s, 1H), 7.9–7.8 (m, 2H), 7.5–7.2 (m, 9H), 5.77 (d,  $J$ =5.8 Hz, 1H).

### 3.3. Diethyl (1*S*\*,2*S*\*)- and (1*R*\*,2*S*\*)-2-(benzoylamino)-1-hydroxy-2-phenylethylphosphonates **3** and **4**

(a) A mixture of the crude **5** (0.248 g, obtained from 0.271 g, 1.00 mmol of **10**), diethyl phosphite (0.116 ml, 0.90 mmol) and  $\text{NEt}_3$  (0.014 ml, 0.10 mmol) was stirred at room temperature for 24 h. After removal of volatiles in vacuo the ratio of diastereoisomeric  $\alpha$ -hydroxyphosphonates was estimated by  $^{31}\text{P}$  NMR spectroscopy. Column chromatography on silica gel with ethyl acetate:hexanes (2:1, v/v) gave several fractions of poorly separated mixtures of **3** and **4** (total 0.252 g, 74%).

(b) To a solution of lithium diethyl phosphonate [from diethyl phosphite (0.93 ml, 7.2 mmol), diisopropylamine (0.94 ml, 7.2 mmol), and 1.6 M BuLi (4.5 ml, 7.2 mmol) in THF (10 ml) cooled to  $-60^\circ\text{C}$ ] was added crude **5** (2.48 g, obtained from 2.14 g, 8.00 mmol of **10**) in THF (10 ml). The reaction mixture was stirred at this temperature for 3 h and allowed to reach  $25^\circ\text{C}$ . A saturated aqueous  $\text{NH}_4\text{Cl}$  (5 ml) was added followed by  $\text{CH}_2\text{Cl}_2$  (100 ml). The suspension was washed with water ( $2\times 70$  ml), the organic layer was dried ( $\text{MgSO}_4$ ) and concentrated to leave a 54:46 mixture of **3** and **4** as a viscous oil. Column chromatography on silica gel with ethyl acetate:hexanes (2:1, v/v) gave fractions containing **4** (1.162 g, 43%), which were recrystallized from ethyl acetate–hexanes leaving **4** (0.667 g, 25%) as a white amorphous solid. Mp  $117$ – $118^\circ\text{C}$ ; IR (KBr):  $\nu$ =3284, 1638, 1548, 1221, 1076, 1054, 1026 and  $698\text{ cm}^{-1}$ ;  $^1\text{H}$  NMR (250 MHz):  $\delta$ =8.33 (brd,  $J$ =8.2 Hz, 1H), 8.0–7.9 (m, 2H), 7.6–7.2 (m, 8H), 5.72 (ddd,  $J$ =25.5 Hz,  $J$ =8.2 Hz,  $J$ =4.6 Hz, 1H), 4.39 (ddd,  $J$ =8.5 Hz,  $J$ =6.2 Hz,  $J$ =4.6 Hz, 1H), 4.2–4.0 (m, 2H), 3.9–3.6 (m, 3H), 1.27 (t,  $J$ =7.1 Hz, 3H), 0.97 (t,  $J$ =7.1 Hz, 3H);  $^{13}\text{C}$  NMR:  $\delta$ =167.52, 137.77 (d,  $J$ =2.1 Hz), 133.87, 131.65, 128.56, 128.27, 127.54, 127.30, 127.25, 70.76 (d,  $J$ =161.6 Hz), 63.61 (d,  $J$ =7.0 Hz), 62.05 (d,  $J$ =7.3 Hz), 56.37 (d,  $J$ =1.8 Hz), 16.39 (d,  $J$ =5.7 Hz), 15.83 (d,  $J$ =6.3 Hz);  $^{31}\text{P}$  NMR:  $\delta$ =22.50. Anal. calcd for  $\text{C}_{19}\text{H}_{24}\text{NO}_5\text{P}$ : C, 60.47; H, 6.41; N, 3.71. Found: C, 60.31; H, 6.61; N, 3.98.

Further elution afforded mixed fractions of **4** and **3** (total 1.335 g, 49%).

(c) To a solution of sodium diethyl phosphite [from diethyl phosphite (0.26 ml, 2.0 mmol) and NaH (55% suspension, 0.098 g, 2.2 mmol) in THF (5 ml)] a crude **5** (0.529 mg, obtained from 0.542 g, 2.0 mmol of **10**) in THF (2 ml) was added at room temperature. The reaction mixture was stirred for 3 h and  $\text{CH}_3\text{COOH}$  (0.13 ml, 2.2 mmol) was injected. After dilution with  $\text{CH}_2\text{Cl}_2$  (25 ml), anhydrous  $\text{MgSO}_4$  (3 g) was added and inorganic salts were filtered off. The organic phase was concentrated to leave a crude mixture of **3** and **4** (78:22, by  $^{31}\text{P}$  NMR).

(d) To a cooled ( $0^\circ\text{C}$ ) solution of diethyl phosphite (0.129 ml, 1.00 mmol) in THF (1.0 ml) was injected  $\text{Ti}(\text{O}i\text{Pr})_4$  (0.059 ml, 0.2 mmol). After 30 min at this temperature the crude aldehyde **5** (0.284 g, obtained from 0.271 g, 1.00 mmol of **10**) was added as a solution in THF (2 ml). The reaction mixture was stirred at  $0$ – $5^\circ\text{C}$  for 24 h and aqueous HCl (1.0 ml, 0.1 M) was added. The extraction with ether ( $3\times 10$  ml) followed by a brine wash ( $3\times 5$  ml), drying ( $\text{MgSO}_4$ ) and concentration in vacuo led to crude **3** and **4** in a 46:54 ratio. After filtration through a pad of silica gel a mixture of **3** and **4** (0.300 g, 80%) was obtained.

(e) A solution of crude aldehyde **5** (4.35 g, obtained from 4.07 g, 15.0 mmol of **10**) and  $(\text{EtO})_2\text{POTMS}$  (3.10 ml, 13.5 mmol) in  $\text{CH}_2\text{Cl}_2$  (5 ml) was kept at room temperature for 24 h. After removal of solvents the residue was dissolved in THF (40 ml) containing aqueous  $\text{H}_2\text{SO}_4$  (2%, 4 ml) and refluxed for 3 h. Evaporation of THF led to a mixture which was diluted in  $\text{CH}_2\text{Cl}_2$  (50 ml) and carefully treated with solid  $\text{NaHCO}_3$  until evolution of  $\text{CO}_2$  ceased followed by anhydrous  $\text{MgSO}_4$ . The inorganic salts were filtered off, washed with  $\text{CH}_2\text{Cl}_2$ , and the solution was concentrated in vacuo to give a crude 81:19 mixture of



**3** and **4**. Column chromatography on silica gel with ethyl acetate:hexanes (2:1, v/v) containing 0.1% of methanol gave various mixtures of **3** and **4** (1.594 g, 31%) and **3** (3.427 g, 67%), which were crystallized from ethyl acetate–hexanes leaving pure **3** (2.230 g, 44%). Mp 127–128°C.<sup>5</sup>

#### 3.4. Esterification of (1S\*,2S\*)-**3** with (S)-O-methylmandelic acid

To a solution of **3** (1.132 g, 3.00 mmol) and (S)-O-methylmandelic acid<sup>8</sup> (0.648 g, 3.00 mmol) in CH<sub>2</sub>Cl<sub>2</sub> (10 ml) containing DMAP (0.037 mg, 0.30 mmol), DCC (0.805 g, 3.90 mmol) was added. After stirring for 2 h at room temperature DCU was filtered off and the residue was concentrated. The crude product was purified on silica gel with ethyl acetate:hexanes (2:1, v/v) containing 0.1% of methanol to give **11** (0.684 g, 43%) as a colorless resin and **12** (0.727 g, 46%), which was recrystallized from ethyl acetate–hexanes leaving **12** (0.567 g, 36%) as white needles.

**11**:  $[\alpha]_{\text{D}}^{20} = +29.0$  ( $c=1.4$ , ethyl acetate); IR (film):  $\nu=3303, 1760, 1646, 1524, 1256, 1028 \text{ cm}^{-1}$ ; <sup>1</sup>H NMR (250 MHz):  $\delta=7.9\text{--}7.8$  (m, 2H), 7.65 (brd,  $J=7.1$  Hz, 1H), 7.6–7.2 (m, 13H), 5.7–5.6 (m, 2H), 4.71 (s, 1H), 4.1–3.9 (m, 2H), 3.64 (dqu,  $J=10.1$  Hz,  $J=7.1$  Hz, 1H), 3.41 (ddq,  $J=10.1$  Hz,  $J=8.4$  Hz,  $J=7.1$  Hz, 1H), 3.21 (s, 3H), 1.19 (t,  $J=7.1$  Hz, 3H), 0.91 (t,  $J=7.1$  Hz, 3H); <sup>13</sup>C NMR:  $\delta=168.85$  (d,  $J=4.7$  Hz), 166.28, 137.35 (d,  $J=8.9$  Hz), 135.43, 133.82, 131.61, 128.80, 128.54, 128.53, 128.39, 127.79, 127.09, 126.80, 82.12, 69.84 (d,  $J=166.0$  Hz), 63.05 (d,  $J=6.7$  Hz), 62.98 (d,  $J=7.1$  Hz), 57.48, 53.40 (d,  $J=1.2$  Hz), 16.14 (d,  $J=5.7$  Hz), 15.95 (d,  $J=6.1$  Hz); <sup>31</sup>P NMR:  $\delta=17.01$ . Anal. calcd for C<sub>28</sub>H<sub>32</sub>NO<sub>7</sub>P: C, 63.99; H, 6.14; N, 2.67. Found: C, 64.19; H, 6.41; N, 2.36.

**12**: mp 110–111°C.  $[\alpha]_{\text{D}}^{20} = -33.3$  ( $c=1.3$ , ethyl acetate); IR (KBr):  $\nu=3394, 1750, 1645, 1523, 1265, 1030 \text{ cm}^{-1}$ ; <sup>1</sup>H NMR (250 MHz):  $\delta=7.85\text{--}7.80$  (m, 2H), 7.6–7.4 (m, 3H), 7.4–7.3 (m, 6H), 7.2–7.05 (m, 3H), 7.0–6.9 (m, 2H), 5.68 (dAB,  $J_{\text{AB}}=3.8$  Hz,  $J_{\text{AP}}=10.0$  Hz, 1H), 5.59 (ddAB,  $J_{\text{AB}}=3.8$  Hz,  $J_{\text{BP}}=12.0$  Hz,  $J_{\text{B,H-N}}=8.3$  Hz, 1H), 4.81 (s, 1H), 4.3–4.1 (m, 2H), 4.0–3.8 (m, 2H), 3.36 (s, 3H), 1.26 (t,  $J=7.1$  Hz, 3H), 1.13 (t,  $J=7.1$  Hz, 3H); <sup>13</sup>C NMR:  $\delta=168.68$  (d,  $J=4.8$  Hz), 166.08, 137.30 (d,  $J=9.4$  Hz), 135.51, 133.94, 131.63, 129.05, 128.78, 128.56, 128.33, 127.66, 127.36, 127.11, 126.57, 82.30, 70.11 (d,  $J=165.8$  Hz), 63.30 (d,  $J=6.6$  Hz), 63.09 (d,  $J=7.3$  Hz), 57.42, 52.66, 16.32 (d,  $J=5.6$  Hz), 16.19 (d,  $J=6.0$  Hz); <sup>31</sup>P NMR:  $\delta=17.54$ . Anal. calcd for C<sub>28</sub>H<sub>32</sub>NO<sub>7</sub>P: C, 63.99; H, 6.14; N, 2.67. Found: C, 64.00; H, 6.20; N, 2.64.

#### 3.5. Diethyl (1R,2R)- and (1S,2S)-2-(benzoylamino)-1-hydroxy-2-phenylethylphosphonates **3**

A solution of **11** (0.550 g, 1.05 mmol) in ethanol (7 ml) containing aqueous NH<sub>3</sub> (25%, 6 ml) was left at room temperature for 2 h. The volatiles were removed in vacuo and the residue was evaporated with anhydrous ethanol (3×10 ml), chloroform (3×20 ml) and chromatographed on silica gel with ethyl acetate:hexanes (2:1, v/v) containing methanol (0.1%). Appropriate fractions were recrystallized from ethyl acetate–hexanes to give (1R,2R)-**3** (0.274 g, 73%). Mp 157.5–158.0°C;  $[\alpha]_{\text{D}}^{20} = +35.1$  ( $c=1.0$ , ethyl acetate). Anal. calcd for C<sub>19</sub>H<sub>24</sub>NO<sub>5</sub>P: C, 60.47; H, 6.41; N, 3.71. Found: C, 60.40; H, 6.41; N, 3.49.

Following the same procedure, from **12** (0.430 g, 0.82 mmol) (1S,2S)-**3** (0.252 g, 82%) was obtained. Mp 156.5–157.0°C;  $[\alpha]_{\text{D}}^{20} = -37.7$  ( $c=1.4$ , ethyl acetate). Anal. calcd for C<sub>19</sub>H<sub>24</sub>NO<sub>5</sub>P: C, 60.47; H, 6.41; N, 3.71. Found: C, 60.62; H, 6.41; N, 3.61.

#### 3.6. Determination of the optical purity of (1R,2R)-**3** and (1S,2S)-**3**

To a solution of (–)-camphanyl chloride (14.0 mg, 0.065 mmol) and enantiomeric alcohols **3** (10.0 mg, 0.026 mmol) in chloroform-*d* (0.6 ml) NEt<sub>3</sub> (14.0 μl, 0.10 mmol) was injected followed by one

crystal of DMAP. The progress of the esterification was monitored by  $^{31}\text{P}$  NMR spectroscopy. The phosphonates (1*R*,2*R*)-**3** and (1*S*,2*S*)-**3** were transformed into corresponding camphanates:  $\delta^{31}\text{P}=17.74$  ppm and  $\delta^{31}\text{P}=17.54$  ppm, respectively.

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